

CERTIFICATE

**Welding of railway vehicles and components according to:
EN 15085-2**

This Certificate is issued to: **SVRAIL, S.L.**
Camin del Fontan, 1. Polígono Industrial Porceyo.
(33392) Gijón
Spain

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020 Type of activity: P (Production)

Area of Application: Manufacture of welded components for the railway sector

Welding processes and base material groups:

Welding processes acc to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
131	23.1	t = 2 - 20 mm	BW, partly mechanized
	23.1	t ≥ 3 mm	FW, partly mechanized
135	1.2	t = 10 - 40 mm	BW, partly mechanized
	1.2	t = 1 - 7 mm	FW, partly mechanized
	1.2	t = 3 - 12 mm	BW, automatic
	2.1	t = 3 - 12 mm	FW, automatic
	1.2	t = 3 - 30 mm	FW, automatic
	1.2	t = 3 - 30 mm	FW, partly mechanized
136	1.4	t = 3 - 22 mm	BW/FW, partly mechanized
138	1.2	t = 3 - 30 mm	FW, automatic

Responsible welding coordinator (RWC): Sergio Martínez Menéndez, Level A (IWE-ES-750) (External) Born: 1977
Deputy welding coordinator (DWC): Begoña Canal de Arriba, Level A (IWE-ES-1825) (External) Born: 1991
Others deputies: Jorge Vigón Fonseca, Level C. Born: 1978
Comments: see reverse.

Certificate No: LRQA/15085/CL1/159/21/3A1
Valid: from 21 February 2023 to 21 February 2026
Issued on: 21 February 2023
Auditor: Juan Antonio Pozo
IWE number: ES-797

Rodrigo González

Head of certification body

General regulations (see annex)

LRQA Inspection Iberia, S.A. is a company registered in the R. M. de Madrid, in Volume 5218 general, 4358, of Section Sec. 3.ª of the Companies Book, folio 133 sheet nº 41397, inscription.

1.ª - C.I.F. - A28591287 - Registered office C/Princesa 29, 1ª. 28008 Madrid

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Annex certificate No: LRQA/15085/CL1/159/21/3A1

SVRAIL, S.L.

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Comments:

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN15085-2: 2020.

The welding coordinator Sergio Martínez Menéndez is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

General regulations

according to EN 15085-2: 2020

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid